



S550/S650 Ford Mustang G-Trac Brace & Extreme G-Trac Brace

Instructions for 555-5536

Tools Needed:

1. 22mm socket or wrench
2. 12mm allen wrench, or socket



Installation

1. Raise the car off the ground by the chassis, and place on jack stands (if not using a hoist). Use caution operating a lift, or jack stands, to ensure the car is stable and safe to work around and underneath.
2. Place the provided sub frame spacers into the rear holes of the sub frame. If there is any metal slag left over on the subframe preventing the spacer from moving to this location you will need to remove it. A file or a chisel will work well for this. (Once the brace has been installed and tightened, the installation wire can be broken off.) See figure 1.
3. Place the brace up in place, and start the 14mm x 80mm long SHCS bolts in the front mounting sleeves. Do not tighten them at this time. **Note:** Ford discontinued the threaded nut that these bolts go into. If your car doesn't have these nuts use the provided aluminum spacers in place of the OEM nuts and secure with the provided nut on top of the cross-member. So place the provided spacer on top of the front mounting sleeves and use the provided lock nut on top of the cross-member to secure the front of the G-Trac brace, figure 2.
4. Install the 14mm x 65mm long hex bolts into the rear, placing a washer, and the lock nut on top of the sub frame. **Please note, cars vary slightly from car to car. Some tweaking might be required for proper fitment**
5. Torque the front mounting bolts to 55-60ft-lbs.
6. Torque the rear mounting bolts to 55-60ft-lbs.
7. Break the installation wire off of the rear mounting sleeve.

